

MESSRS.

SPECIFICATION FOR APPROVAL

承 認 書

Product	DYNAMIC SPEAKER
Part No.	HDK-4508BB-2C1 (RoHS)
Customer Approval	

Approved By	Checked By	Made By
王台平 MAY-21-2021	曹丽萍 MAY-21-2021	LILY MAY-21-2021

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EDITION:1.1

1. Specification

HDK-4508BB-2C1 (RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 45 X5.1mm	
03	Rated Input Power	1.5W	
04	Max. Input Power	2.0W for 1 minute	
05	Impedance	8 ohm $\pm$ 15%	
06	Resonance Frequency (Fo)	450Hz $\pm$ 20% at 1.0V	
07	Sensitivity (S.P.L.)	90 dB (0.1W / 0.1m) $\pm$ 3dB	at AVE 0.8K, 1.0K, 1.2K, 1.5KHz
		102 dB (1.5W / 0.1m) $\pm$ 3dB	
08	Frequency Range	Fo - 10KHz	
09	Dustproof and waterproof	IP66	
10	Total Harmonics Distortion	Max 10% at 1 KHz,1.5W	
11	Weight	10.2 $\pm$ 8%g	
12	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
13	Operation Test	Must be normal at program source - 1.5W	
14	Buzz, Rattle, etc.	Should not be audible at 3.46V sine Wave between 300 to 5KHz	
15	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
16	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
17	Temperature	Operating temperature: -20℃ to +60℃	
		Storage temperature: -30℃ to +70℃	

2. Measuring Method

2.1 Test Condition

Standard

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

BASIC

Temperature : $20 \pm 3^\circ\text{C}$

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2.2 Standard Test Fixture

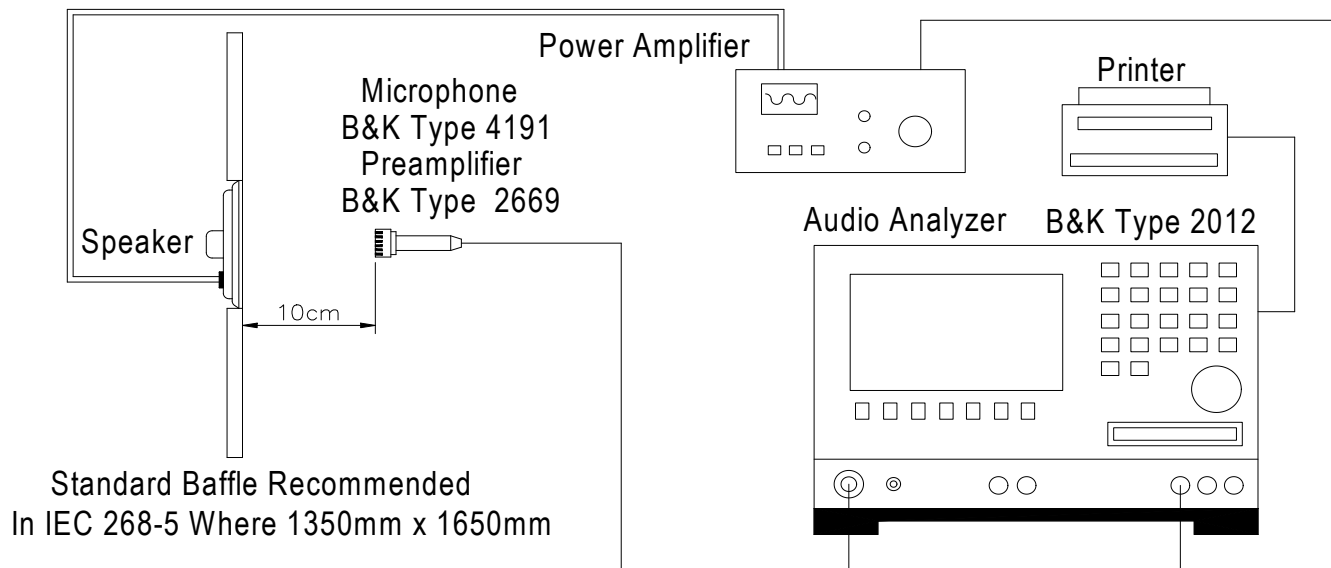
1. Input Power : 1.5W (3.46V)

2. Zero Level : -dB

3. Mode : SPEAKER

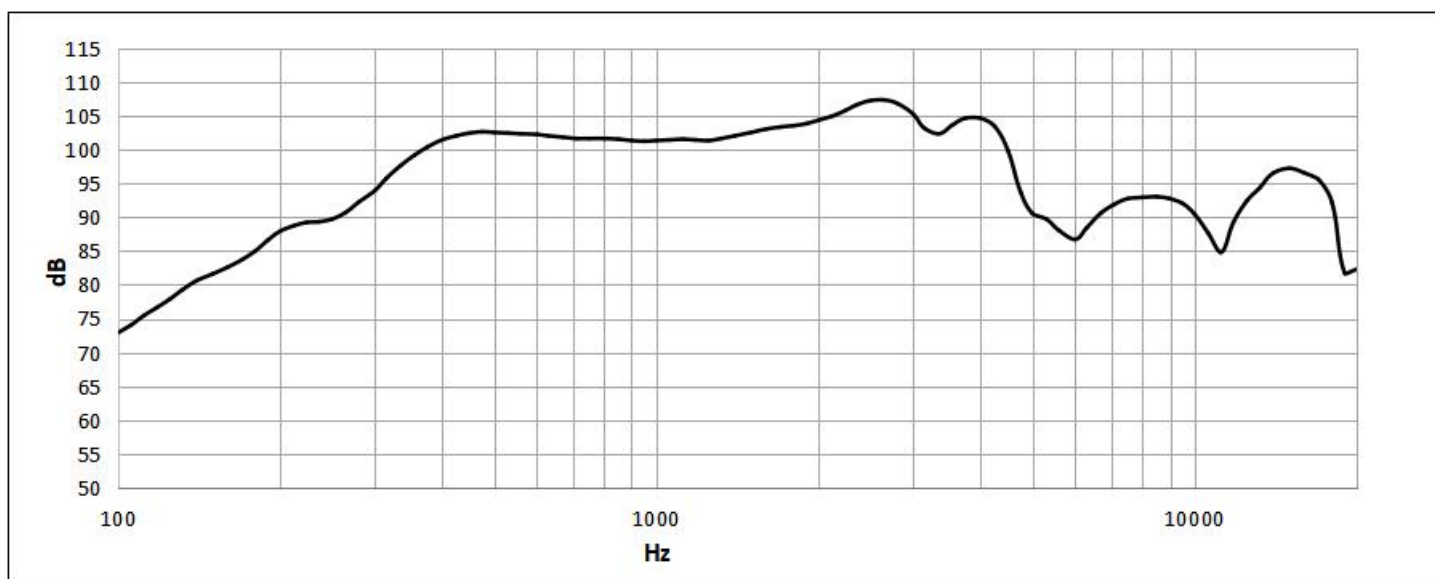
4. potentiometer Range : 50dB

5. Sweep Time : 0.5sec



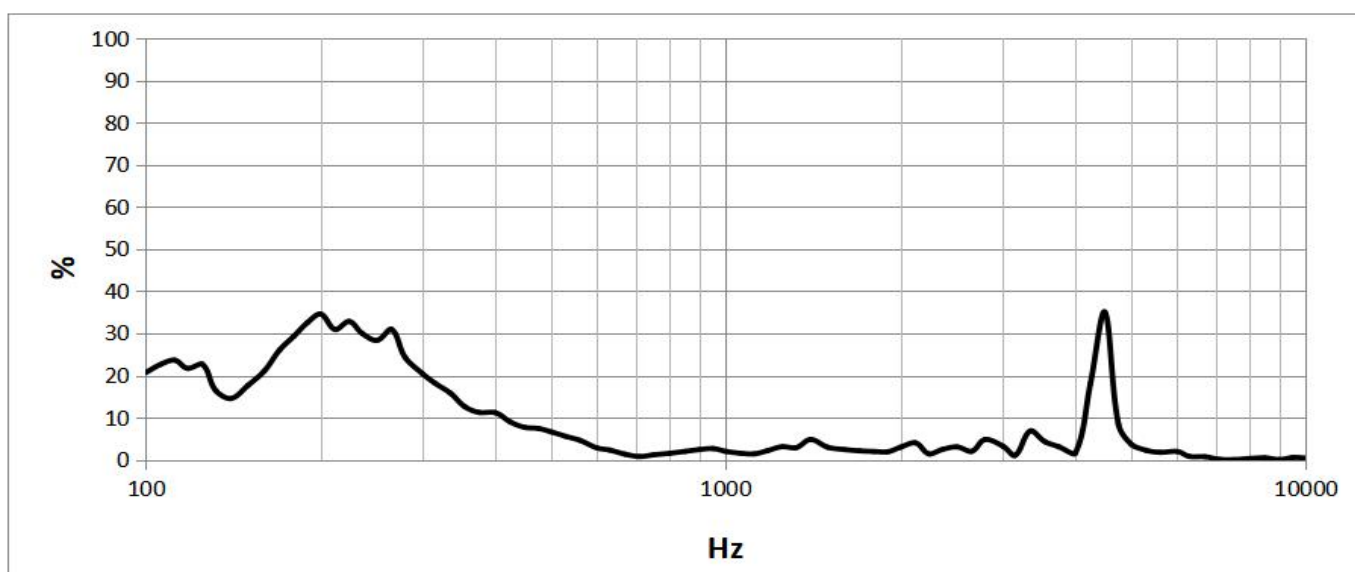
2.3 Frequency Response Curve

FR 10CM 1.5W in pallet

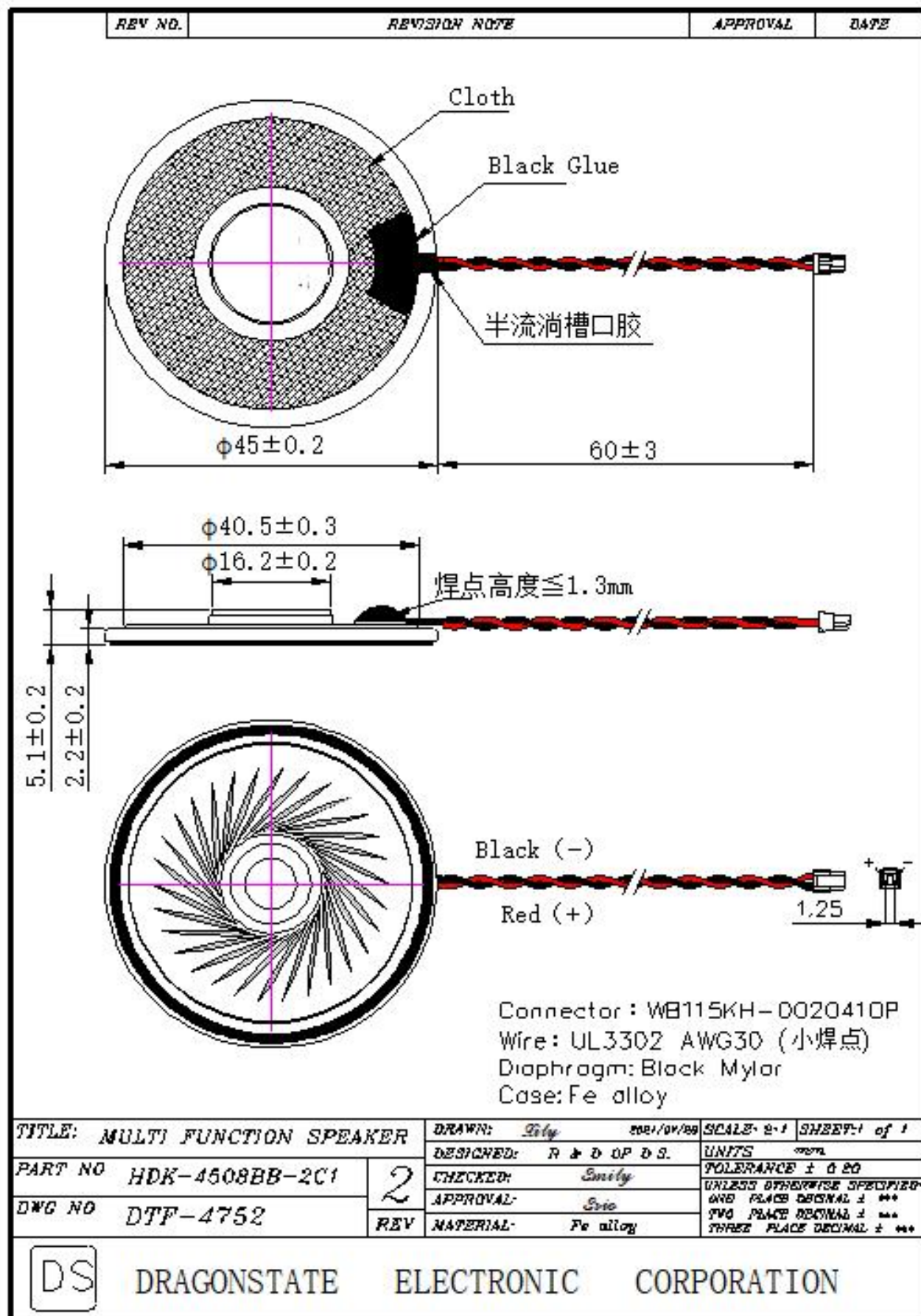


2.3 THD

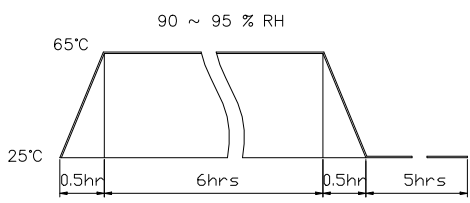
FR 10CM 1.5W in pallet



3. Dimension

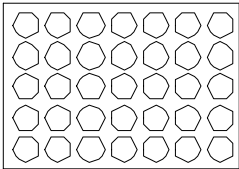
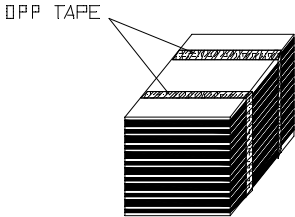
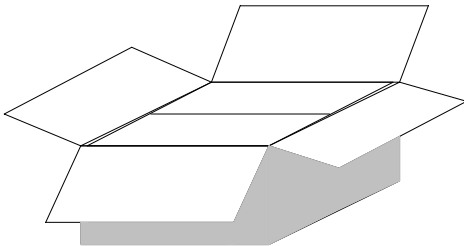


4. Reliability Tests

Items.		Specifications
01	High temp. Test	Keep 48 hours at $+60^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 48 hours at $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 48 hours at $+40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ relative humidity 90~95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 
05	Thermal cycle test.	Low temperature: $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$, temperature: $+60^{\circ}\text{C} \pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X, Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power Pink noise is applied for 96 hours
10	Max Power test	Max power 1 min on - 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
Criterion: After these test , the change of S.P.L shall be within ± 3 dB .		

Soldering Condition

Recommend using constant branding iron in 15 ~ 30W, and in temperature range 350 $\pm 10^{\circ}\text{C}$. Soldering time not over 3 seconds.

REV NO.	REVISION NOTE	APPROVAL	DATE
 ↓  ↓  ↓  Cover{400*300*5mm} Material: Eps Box{400*300*17mm} 35pcs Material: Eps Middle{400*300*170mm} 350pcs Material: Eps Outer Box{650*390*405mm} 1400pcs Material: Paper			
单位: mm			
TITLE: packing		DRAWN: L ily 2014/06/23	
PART NO.		DESIGNED: R&D OF D.S.	
DWG NO.		CHECKED: Em ily	
REV		APPROVAL: Eric	
MATERIAL: ***		SCALE: 2:1	
SHEET: 1 of 1		UNITS: mm	
TOLERANCE		20~11 ± 0.3	
10~5 ± 0.2		<4 ± 0.1	

DS

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