

MESSRS.**SPECIFICATION FOR APPROVAL****承 認 书**

Product	DYNAMIC SPEAKER
Part No.	HDK-280844-002 (RoHS)
Customer	
Customer Part No.	WP805

Approved By	Checked By	Made By
王台平 DEC-08-2023	曹丽萍 DEC-08-2023	LILY DEC-08-2023

常 州 华 龙 电 子 有 限 公 司**DRAGONSTATE ELECTRONIC CORPORATION**

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EDITION:1.1

[illegible]

1.Specification

HDK-280844-002(RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diamete28 mm	
03	Rated Input Power	1.0W	
04	Max. Input Power	1.2W for 1 minute	
05	Impedance	8 ohm $\pm$ 15% at 1000 Hz	
06	Resonance Frequency (Fo)	800Hz $\pm$ 20% at Fo, 1.0W	
07	Sensitivity (S.P.L.)	99.5dB (1.0W / 0.1m) $\pm$ 3 dB	At AVE 0.8K,1.0K,1.2K, 1.5 KHz.
08	Frequency Range	Fo – 20K Hz	
09	Total Harmonics Distortion	Max. 10% at 1K Hz ,1.0W.	
10	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
11	Operation Test	Must be normal at program source 1.0W	
12	Buzz, Rattle, etc.	Should not be audible at 2.83V sine Wave between 300 to 5KHz	
13	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
14	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
15	Temperature	Operating temperature: -30°C to +70°C Storage temperature: -40°C to +80°C	

2.MEASURING METHOD

2-1 .Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

JUDGEMENT

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2-2 . Standard Test Fixture

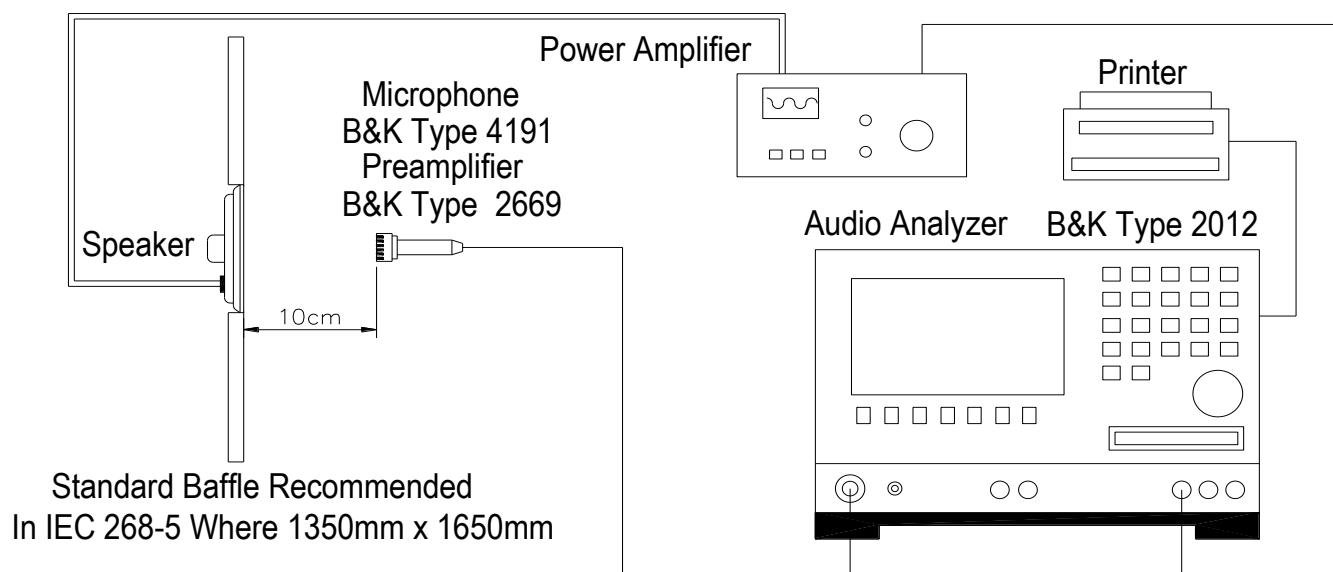
1.Input Power : 1.0W(2.83V)

2.Zero Level : -dB

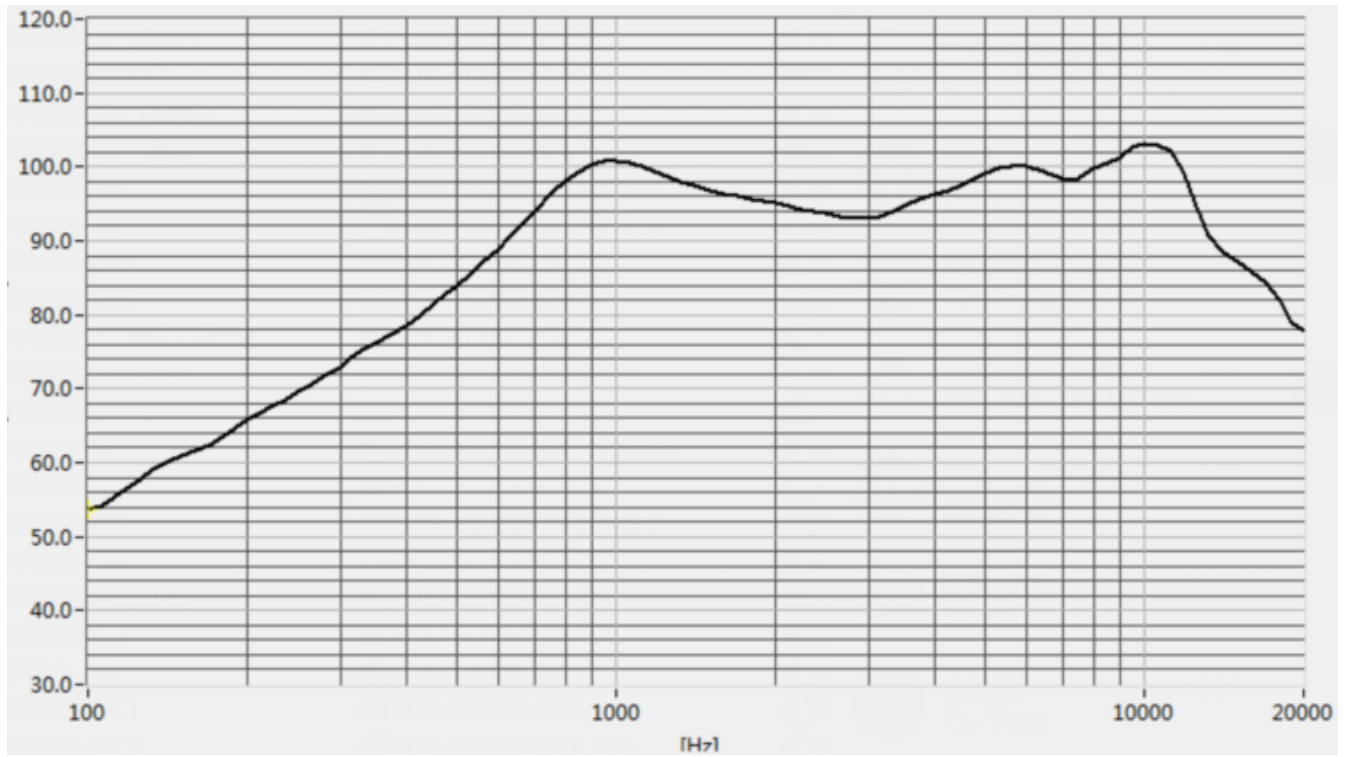
3.Mode : SPEAKER

4.potentiometer Range : 50dB

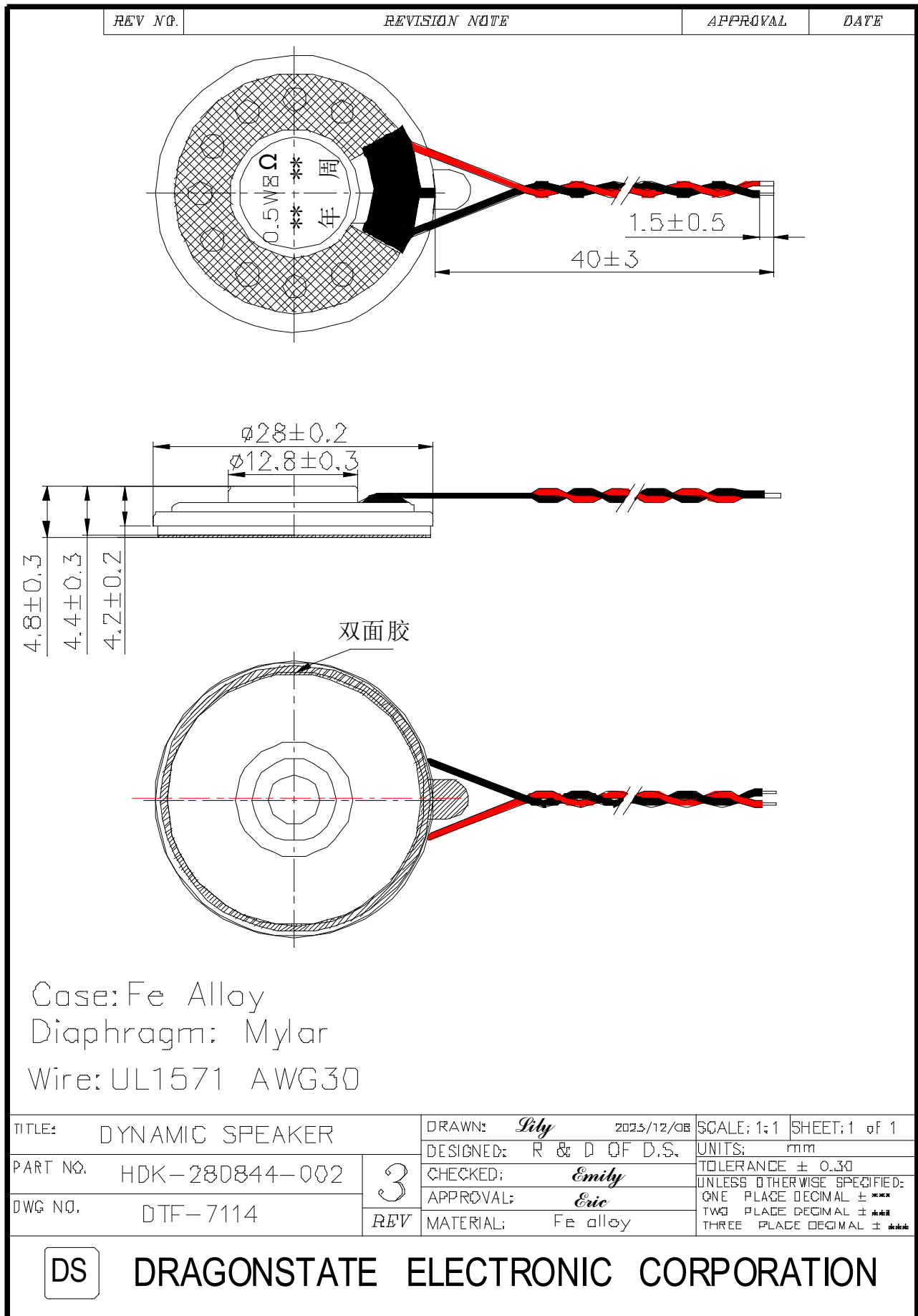
5.Sweep Time : 0.5sec



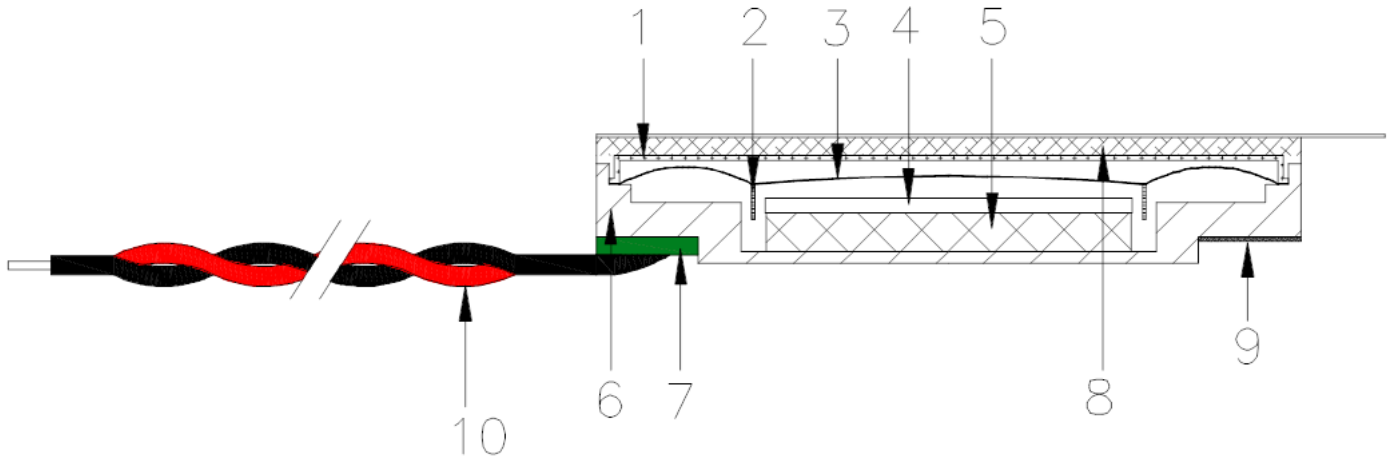
2-3. Frequency Response Curve



3.Dimension

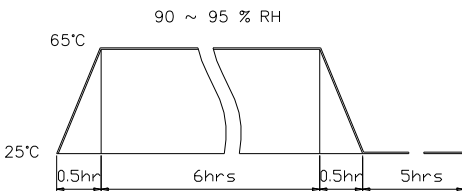


4.Material and Structure



NO	PART NAME	MATERIAL	Q`TY
1	压边	ABS	1
2	音圈	铜	1
3	音膜	Mylar	1
4	极片	SPCC	1
5	磁铁	钕铁硼	1
6	盆架	铁	1
7	PCB	纤维板	1
8	泡棉	珍珠棉	1
9	调音纸	无纺布	1
10	连接线	UL1571 AWG30 红黑	2

5. Reliability Test

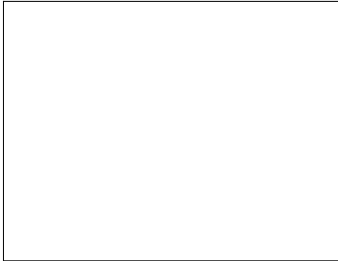
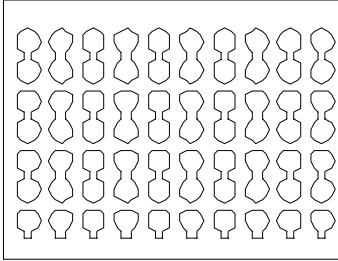
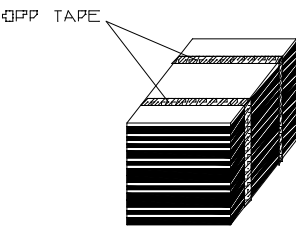
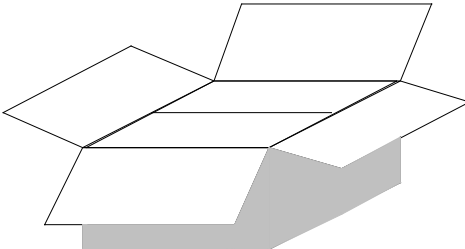
Items.		Specifications
01	High temp. Test	Keep 96 hours at $+75^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ relative humidity 90% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C} \pm 3^{\circ}\text{C}$, temperature: $+75^{\circ}\text{C} \pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X,y, z 6 direction. 1 times each, total 6 times.
09	Load test	Rated Power Pink noise is applied for 96 hours
10	Max Power test	Max power 1 min on - 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.

SOLDERING CONDITION

Recommend using constant branding iron in **30W**, and in temperature range **$350 \pm 10^{\circ}\text{C}$** .

Soldering time **2** seconds.

6.Packing

REV NO.	REVISION NOTE	APPROVAL	DATE
 Cover Material: Eps			
			
 Box 70 pcs Material: Eps			
 Middle 700 pcs Material: Eps			
			
 Outer Box 2800 pcs Material: Paper			
单位: mm			
TITLE: packing		DRAWN: Lily DESIGNED: R&D OF D.S. CHECKED: Emily APPROVAL: Eric MATERIAL: *1P	
PART NO.	1	SCALE: 2:1 UNITS: mm TOLERANCE	
DWG NO.		20~11 ± 0.3 10~5 ± 0.2 <4 ± 0.1	
DS DRAGONSTATE ELECTRONIC CORPORATION			