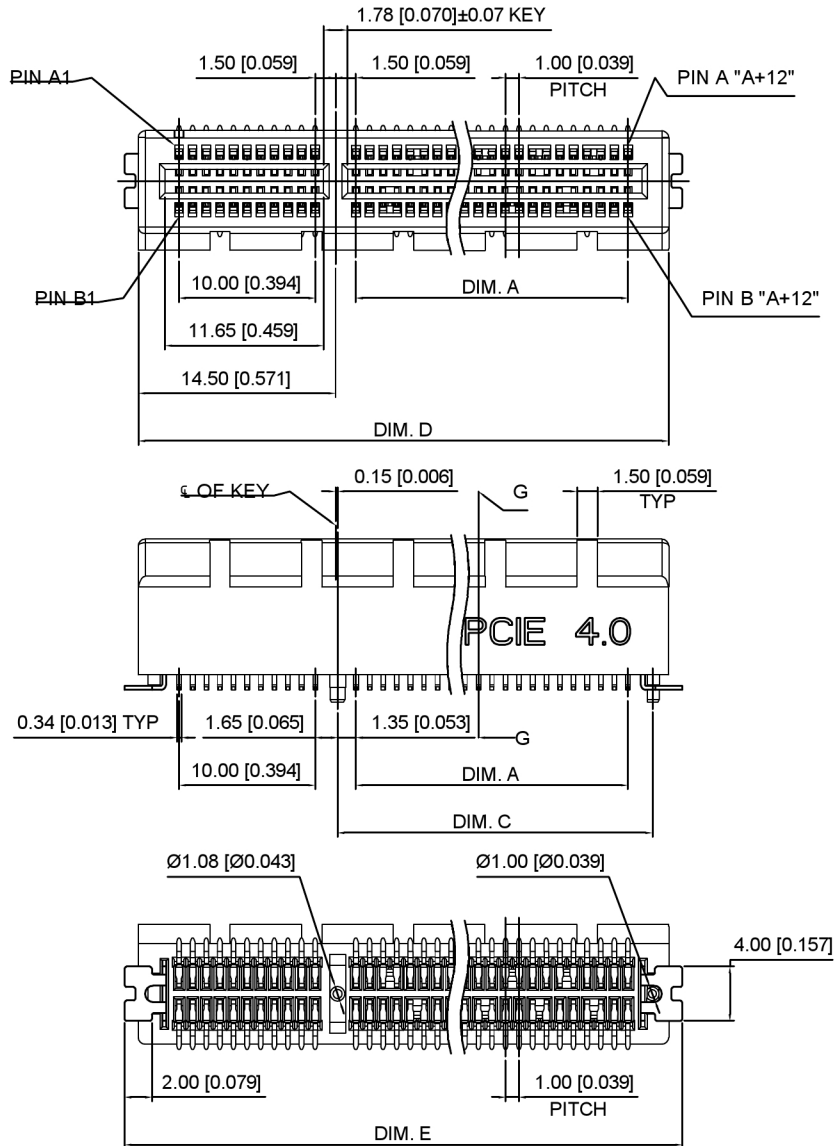




NOTES 备注:

1. MATERIAL 材料:

- 1.1 HOUSING 胶壳: THERMOPLASTIC, HIGH TEMP, UL94V-0, COLOR: BLACK.
1.2 CONTACTS 端子: COPPER ALLOY.
1.3 HOLD DOWN 压端: COPPER ALLOY.
1.4 CAP 盖: THERMOPLASTIC, HIGH TEMP, UL94V-0, COLOR: BLACK.

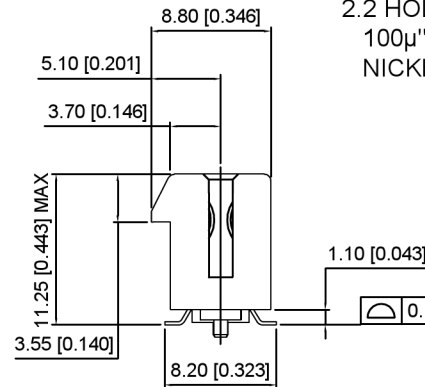
2. FINISH 电镀:

2.1 CONTACT 端子:

SELECTIVE GOLD PLATING ON THE CONTACT AREA.
100μ" MIN. MATTE-TIN PLATING ON THE SOLDER TAILS,
50μ" MIN. NICKEL UNDERPLATING OVERALL.

2.2 HOLD DOWN 压端:

100μ" MIN. MATTE-TIN PLATING WITH 50μ" MIN.
NICKEL UNDERPLATE OVERALL.

X1618 WVS - XX - 9T V15

① ② ③ ④ ⑤ ⑥ ⑦

① Series Number

② Terminal form: W-Wafer

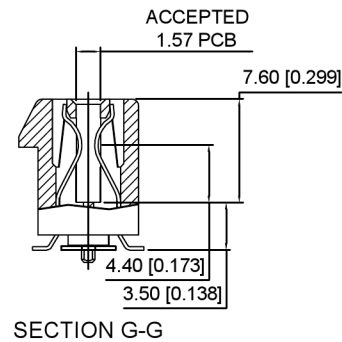
③ Welding Board Angle : V-Stright Angle 180°

④ Welding Way: S-SMT

⑤ No. of Pins: 36~164 Pin

⑥ Plastic material: PA9T/PA46 UL94V-0

⑦ Contact Plating: V15-Gold 15u"
V30-Gold 30u"



DIMENSIONS				
POSITION	A ±0.20	C ±0.25	D ±0.25	E ±0.3
36	6	9.15	25	27
64	20	23.15	39	41
98	37	40.15	56	58
164	70	73.15	89	91

SECTION G-G

广东星坤科技股份有限公司

生
效
期
MARK

DESCRIPTION

REVISIONS

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文件工程章

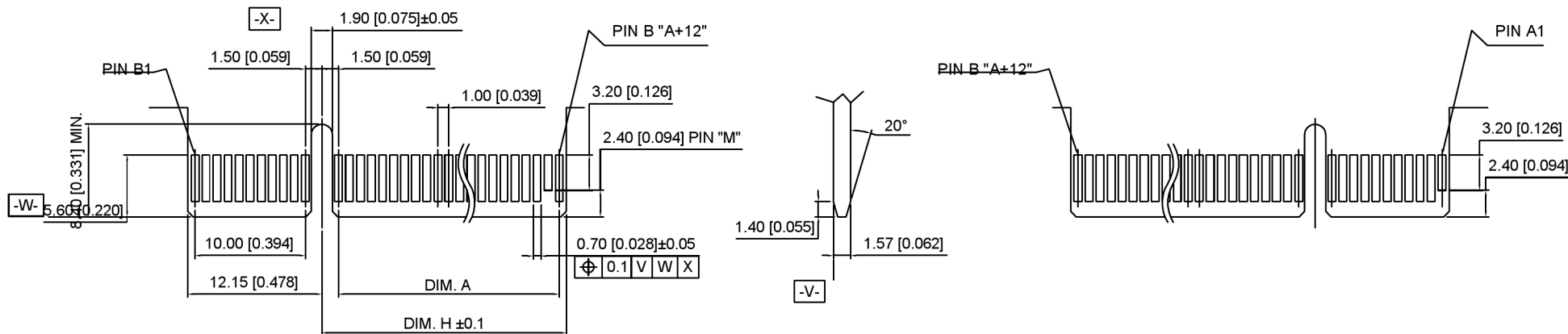
ANGULAR ±5°
L ≤ 4 ±0.2
4 < L ≤ 16 ±0.3
16 < L ≤ 63 ±0.4
L > 63 ±0.5

UNSPECIFIED TOLERANCES

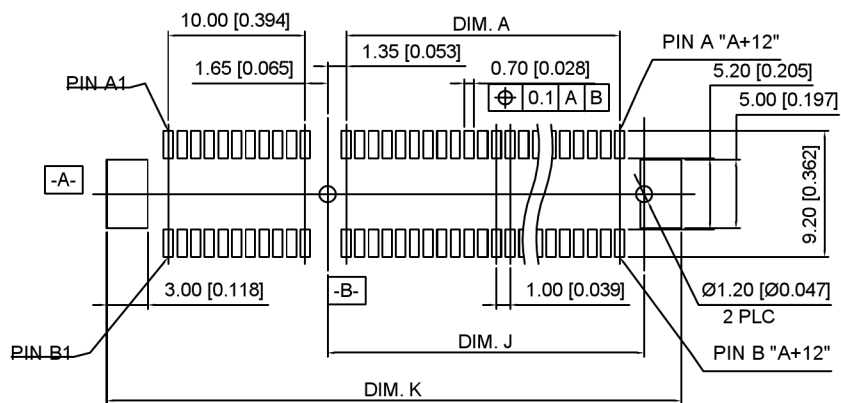
XKB

XKB INDUSTRIAL PRECISION CO., LIMITED

DSND		SCALE: N/A	MODEL TYPE:		
DWN		VIEW:	PART NO.: X1618WVS-XX-9TV15		
CHKD		UNIT: mm/in	DWG NO.: X-X1618WVS-XX-9TV15		
APPD		SIZE: A4			
			WEIGHT	SHEET	REVISION
				1/1	A0

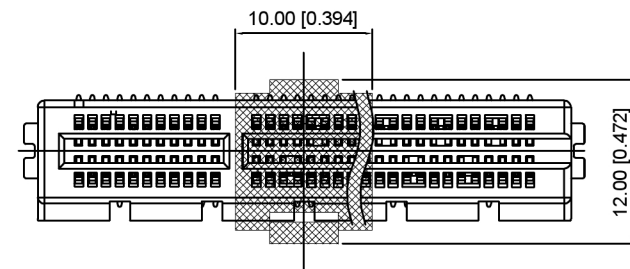


SECONDARY (SOLDER) SIDE

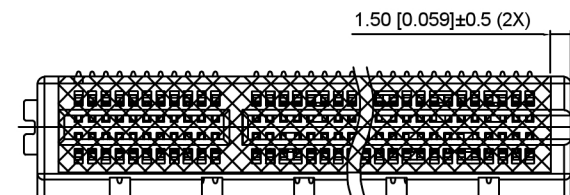


TOLERANCE: ± 0.05

POS.	DIM. A	DIM. H	DIM. J	DIM. K	"M"
36	6	8.15	9.15	28.0	B17
64	20	22.15	23.15	42.0	B31
98	37	39.15	40.15	59.0	B48
164	70	72.15	73.15	92.0	B81



WITH CAP



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ΔX	
生 ΔX	日期
交 ΔX	期
MARK	DESCRIPTION
文件工程章	

				ANGLAR	±5°
				L ≤ 4	±0.2
				4 < L ≤ 16	±0.3
				16 < L ≤ 63	±0.4
TION	DATE	REVISED	APPROVED	L > 63	±0.5
REVISIONS				UNSPECIFIED TOLERANCES	
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XKB INDUSTRIAL PRECISION CO.,LIMITED

DSND		SCALE: N/A	MODEL TYPE:		
DWN		VIEW: 	PART NO.: X1618WVS-XX-9TV15		
CHKD		UNIT: mm/in	DWG NO.: X-X1618WVS-XX-9TV15		
APPD		SIZE: A4			
PRECISION CO., LIMITED			WEIGHT	SHEET	REVISION
				1/1	A0