

# 規格承認書

## PECIFICATION FOR APPROVAL

客 戶

CUSTOMER : 立創

項 目

ITEM : 驻极体咪头 (ECM)

型 號

TYPE : GMI9767P-50DB

描述

DESCRIPTION :  $\phi 9.7 \times H6.7\text{mm}$  插针 -50dB 4.5V  $\leq 2.2K\Omega$   $\leq 0.5\text{mA}$  S/N:  $\geq 58\text{ dBA}$

客戶料號

CUSTOMER NO. :

規 格 書 號

SPECIFICATION NO.:

版 本

EDITION NO. : V1.2

日 期

DATE : 2019-12-27

### 客戶承認

#### CUSTOMER CONFIRM AND SIGN

| 檢查<br>TESTED BY | 審核<br>CHECKED BY | 承認<br>APPROVED BY |
|-----------------|------------------|-------------------|
|                 |                  |                   |

### 東莞市贏海電子有限公司

#### DONGUAN INGHAI ELECTRONICS CO.,LTD

| 製作<br>ISSUED BY | 審查<br>CHECKED BY | 確認<br>APPROVED BY |
|-----------------|------------------|-------------------|
| 周明              | 李林               |                   |

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## A. SCOPE

This specification applies electret condenser microphone, GMI9767P-50DB

## B. SPECIFICATION

■ Test condition:  $R_L=2.2K\Omega$   $V_S=4.5V$   $TEMP=25^{\circ}C\pm 2^{\circ}C$  Related humidity= $65\pm 5\%$

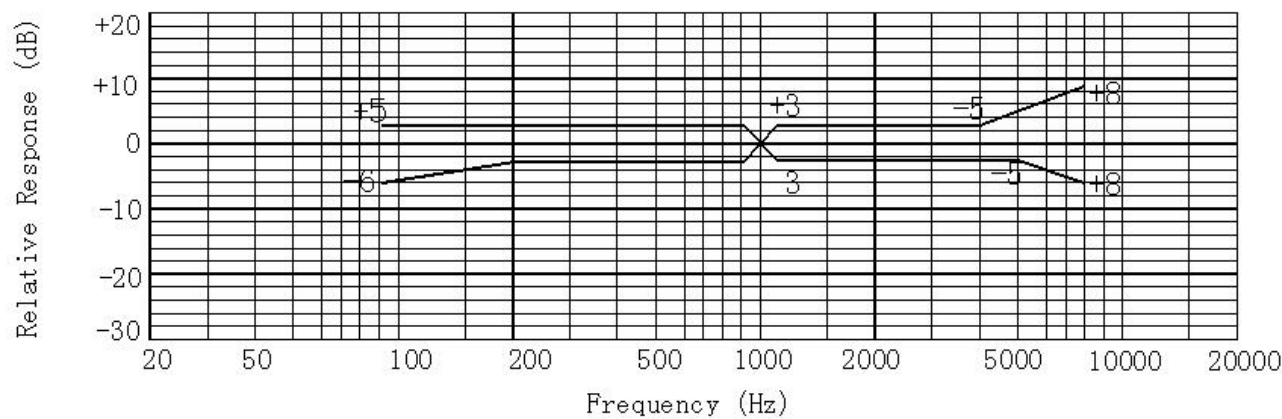
| No. | Item                       | Symbol        | Unit        | Specification   | Condition                          |
|-----|----------------------------|---------------|-------------|-----------------|------------------------------------|
| 1   | Directivity                |               |             | Omnidirectional |                                    |
| 2   | Sensitivity                | <b>S</b>      | dB          | -50 $\pm$ 3     | f=1KHz, 0dB=1V/ubar                |
| 3   | Standard operating voltage | <b>Vs</b>     | V           | 4.5             |                                    |
| 4   | Output impedance           | <b>Zout</b>   | K $\Omega$  | $\leq 2.2$      | f=1KHz, 1Pa                        |
| 5   | Max operating voltage      |               | V .         | 10              |                                    |
| 6   | Sensitivity reduction      | $\Delta S-Vs$ | dB          | -3              | f=1KHz, 1Pa<br>vs=4.5VDC to 3.0VDC |
| 7   | Max. current consumption   | <b>Idss</b>   | mA          | $\leq 0.5$      |                                    |
| 8   | Signal to noise ration     | <b>S/N</b>    | dBA         | $\geq 58$       |                                    |
| 9   | Operation temp.            |               | $^{\circ}C$ | -20 ~+60        |                                    |
| 10  | Storage temp.              |               | $^{\circ}C$ | -30 ~+70        |                                    |
| 11  | Dimension                  |               | mm          | $\phi$ 9.7xH6.7 | See appearance drawing             |
| 12  | Terminal                   |               |             | Terminal        | See appearance drawing             |

We use “Pascal(Pa)” indication of sensitivity as per the recommendation of I.E.C.(International Electro technical Commission)

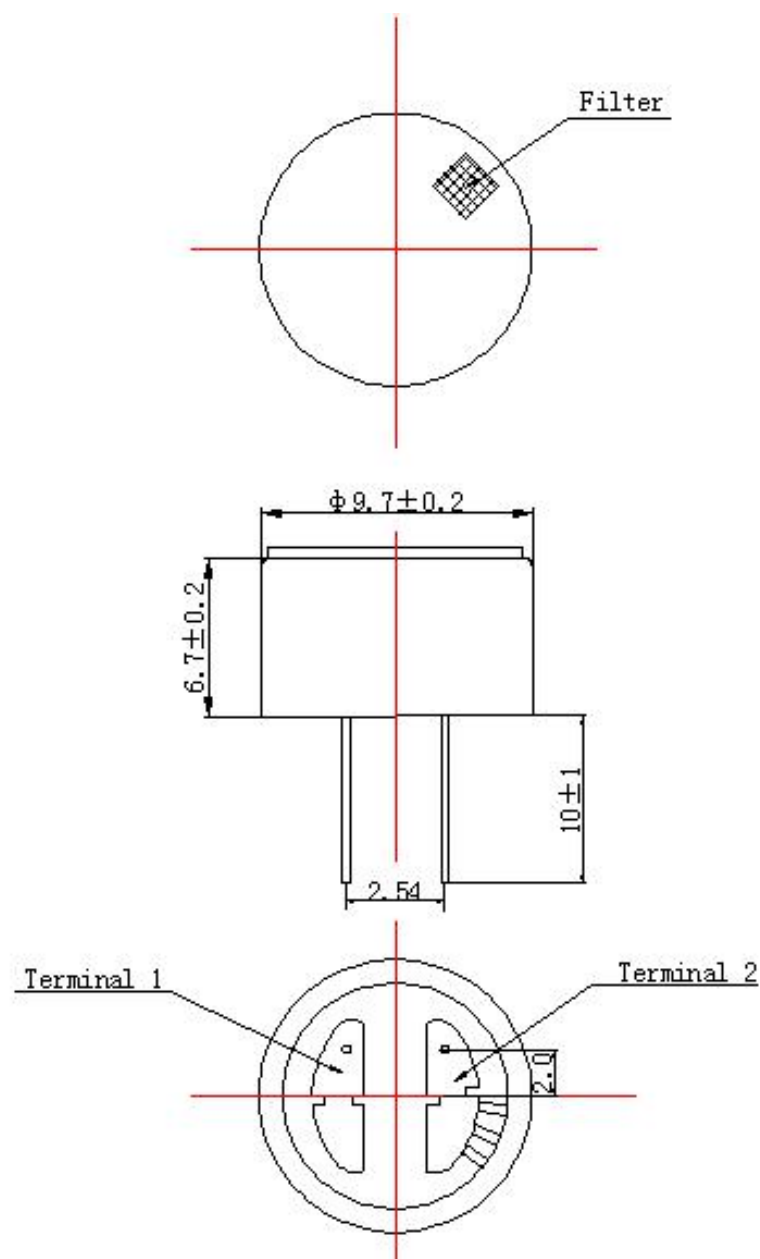
The Sensitivity of “Pa” will increase 20dB comparing with “ubar” indication

Example: -60dB(0dB=1V/ubar) =-40dB(1V/Pa)

B. TYPICAL FREQUENCY RESPONSE CURVE



C. APPEARANCE DRAWING



## E. MEASUREMENT CIRCUIT

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| F. 可靠性试验 Reliability Test                                                                                                                                                                                                        |                                                                                                                                 |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| <p>经过以下所有试验在 20℃的条件下放置 3 小时后,麦克风的灵敏度与试验前比较变化在 3dB 以内</p> <p>After any following tests, the sensitivity of the microphone to be within <math>\pm 3\text{dB}</math> of initial sensitivity after 3hours of conditioning at 20℃</p> |                                                                                                                                 |
| 5-1 振动试验<br>Vibration                                                                                                                                                                                                            | 周波数 1/Frequency1:10Hz~55Hz<br>振幅/Amplitude:1.52mm<br>变化/Change of Frequency:1 octave/min<br>3 方向,各 2 小时/hours in each of 3 axes |
| 5-2 高温试验<br>Dry Heat                                                                                                                                                                                                             | +60 $\pm$ 5℃ for 96 hours                                                                                                       |
| 5-3 低温试验<br>Dry Cold                                                                                                                                                                                                             | -20 $\pm$ 5℃ for 96 hours                                                                                                       |
| 5-4 高温高湿试验<br>Damp Heat                                                                                                                                                                                                          | 90%~95RH, +60 $\pm$ 5℃ for 96 hours                                                                                             |
| 5-5 温度循环试验<br>Temperature cycles                                                                                                                                                                                                 | -20℃ $\longleftrightarrow$ 25℃ $\longleftrightarrow$ 60℃<br>(2h) (1h) (2h) (1h) (2h) $\times$ 10 cycles                         |
| 5-6 跌落试验<br>Packing drop test                                                                                                                                                                                                    | Height:1m<br>顺序:三个面各跌 10 次<br>Procedure:10 times from each of 3 axes                                                            |
| 5-7 温度冲击试验<br>Temperature impact test                                                                                                                                                                                            | -20℃ $\longleftrightarrow$ 60℃<br>30min 30s 30min $\times$ 10 cycles                                                            |
| 5-8 静电冲击试验<br>Electrostatic shock test                                                                                                                                                                                           | 6000V(contact), 10000V(air) $\times$ 10 axes                                                                                    |
| 备注 Note                                                                                                                                                                                                                          |                                                                                                                                 |
| 6-1 工作温度范围<br>Operation Temperature                                                                                                                                                                                              | -20℃~60℃                                                                                                                        |

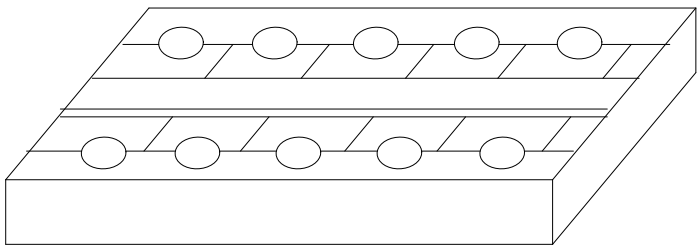
|                                   |          |
|-----------------------------------|----------|
| 6-2 储存温度范围<br>Storage Temperature | -30℃～70℃ |
|-----------------------------------|----------|

### G. 焊接条件

#### Soldering Condition

|                                                                                                                                                                                                                                                |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7-1 焊接使用 90W 的烙铁。<br>The soldering copper of a type of 90W shall be applied                                                                                                                                                                    |
| 焊接条件<br>Soldering Condition.                                                                                                                                                                                                                   |
| 7-2 电烙铁表面温度 $320 \pm 10^{\circ}\text{C}$<br>The temperature of the working surface of the soldering copper shall be $320 \pm 10^{\circ}\text{C}$                                                                                               |
| 7-3 焊接时把麦克风嵌入散热能力强的金属块内。<br>ECM shall be soldered fixed on the metal block(heat sink)which has the higher radiation effects said heat sink<br>Shall contact with of ECM.                                                                       |
| 7-4 焊接时间控制在 2～3 秒内。<br>time for each terminal shall be 2～3 sec.                                                                                                                                                                                |
| 7-5 焊接后不能出现针孔。<br>The pinhole after soldering shall be avoided.                                                                                                                                                                                |
| 7-6 静电容易破坏麦克风必须采取措施避免（电烙铁接地，戴静电环等。）<br>ECM may easily destroyed by the static electricity and the countermeasure for eliminating the static electricity (the ground for soldering copper, for worktable and for human body) shall be executed. |

#### 7-7 散热板形状 Shape of heat sink



#### 7-8 固定部孔形状 Shape of hole at fixed part

